

Certificate

Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 254/A-17 0004.02

Name and address of the
certificate holder:

H & R Industrierohrbau GmbH
Silostr. 37
65929 Frankfurt
Germany

It is hereby certified that the manufacturer has furnished
proof of the quality requirements according to the test basis.
The mentioned company:

- operates a quality system which ensures that the
manufacture and inspection of the products stated in our
report, are in compliance with applicable technical
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of
welded products.

Test basis:

EN ISO 3834-2

Audit report no.:

01 202 254/ A-17 004

Scope:

**The scope of the inspection and other relevant data are
given in the annex to the certificate.**

Manufacturing plant:

see annex 2

Validity:

The certificate is valid from 2026-07-01 until 2029-06-30.

Cologne, 2026-07-22


Dipl.-Ing. Achim Makowka
Certification Body for welding manufacturers



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

Annex

to the certificate according to ISO 3834

Certificate no.: 01 240 254/A-17 0004.02

Name and address of the
manufacturer:

H & R Industrierohrbau GmbH
Silostr. 37
65929 Frankfurt
Germany

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of
- Pressure Equipment or parts for pressure equipment

Welding process
acc. EN ISO 4063:

111; 141

Material group
acc. CEN ISO/TR 15608:

1.1; 5.1; 8.1; 8.2; 10.1; 41; 43; 51

Responsible welding coordinator
acc. EN ISO 14731:

Mr. Stephan Wolf; Level C (IWE/IIW)

Substitute:

Mr. Sandro Hempel; Level B (IWS/IIW)

Mr. Settimio Frenda; Level C

Remarks:

This annex is only valid in combination with the ISO 3834
certificate and does not replace the supporting documents
required under the scope of regulated by law.

Cologne, July 22, 2026

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH
Certification body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25

Annex 2

Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 254/A-17 0004.02

Name and address of the
certificate holder:

H & R Industrierohrbau GmbH
Silostr. 37
65929 Frankfurt
Germany

Manufacturing plants:

H & R Industrierohrbau GmbH
Lise-Meitner-Str. 5
55435 Gau-Algesheim
Germany

H & R Industrierohrbau GmbH
Silostr. 35-41
65929 Frankfurt am Main
Germany

H & R Industrierohrbau GmbH
(Boehringer Ingelheim, Geb. 4332, Container Nr. 5)
Binger Str. 173
55218 Ingelheim
Germany

Cologne,
2026-07-22



Dipl.-Ing. Achim Makowka



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

E-999